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11702

RBE1X25-166-856
Job Sheet 189475



Part No: RBE1X25-166-856

Job Qty: 2 pcs

Part Name: Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X25-166-856 Rev.1 IPP Rev. A 19.01.07 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S170285



Part: RBE1X25-166-856

Job No: 189475

Serial No/Batch: S170285

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 04/08/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	3/8/19	0.00	0.40		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	3/8/19	0.00	0.00		QC 5 - 10		DAS 19 9-03
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	2 pcs	3/8/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	3/8/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-03
Part Op 100 - Assemble as per DWG. See note 1 (LOCTITE 495). Descriptions:									DAS 21 9-03 APR 08 2019

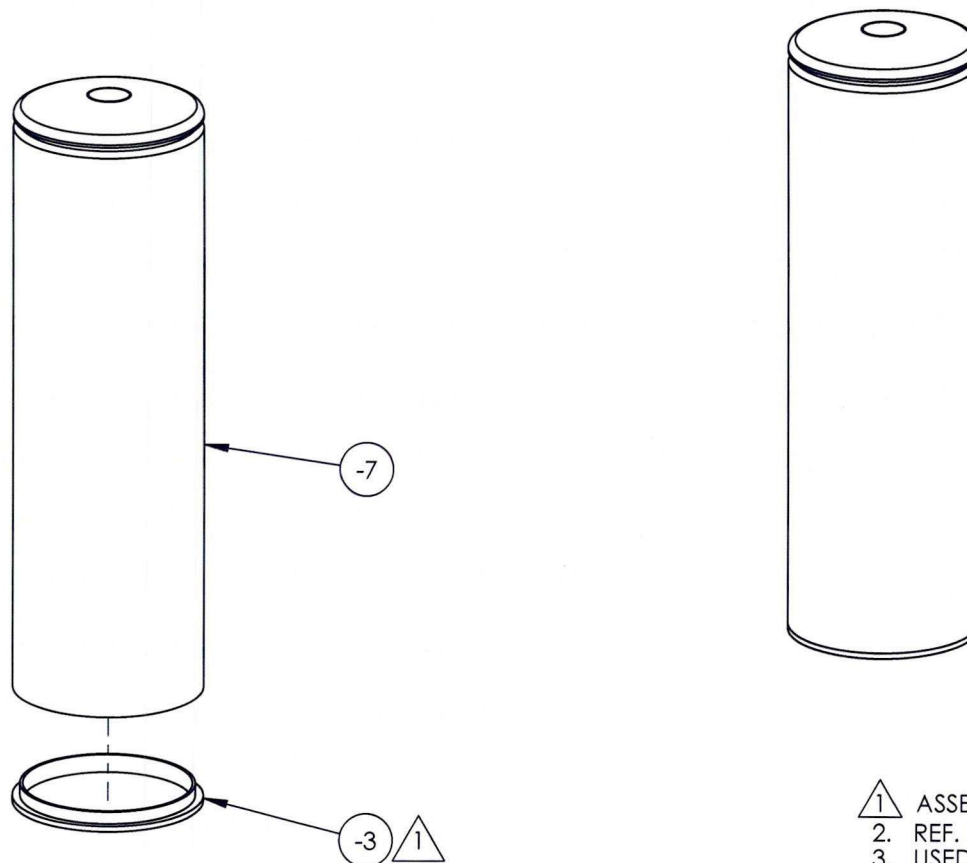
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBE1X25-166-856-3	Insert	2 pcs (1 ea)	100-Small Fab - 1	3164429
RBE1X25-166-856-7	Weldment	2 pcs (1 ea)	100-Small Fab - 1	316442

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBE1X25-166-856-3	2	0	0
	RBE1X25-166-856-7	2	0	0

Part Specifications	
Specifications could not be found.	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 MODIFIED END TO ACCEPT -5 END CAP FOR WELDMENT. -5 ADDED CAP. -7 ADDED WELDMENT.	5/16/2014	JAG	GE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189475 mws

19-01-24

1. ASSEMBLE USING AN APPROPRIATE ADHESIVE.
2. REF. EUROCOPTER T/N: 1X25 166 856.
3. USED IN KIT RBEA62316.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-1		TUBE	6061	Ø4-1/4 X 3/8 WALL X 13-1/8	2
			-3	1	INSERT	WHITE NYLON / DELRIN	Ø4-1/4 X 1/2	3
	1		-5		CAP	6061	Ø4-1/4 X 1	4
	X		-7	1	WELDMENT			5
	ASSY -7							

RED BARN MACHINE	
ADAPTER	
DWG NO. RBE1X25-166-856	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EC135	
SCALE 1:4	DATE 6/15/2012 SHEET 1 OF 5

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					